

Hellwig

SUSPENSION PRODUCTS

559-734-7451 800-367-5480 TechSupport@HellwigProducts.com

INSTALLATION INSTRUCTIONS GM 1500 FRONT STABILIZER BAR

Thank you for purchasing a quality Hellwig Product.

Hellwig Products Company, located in Visalia, California was founded in 1946 with solutions for load control of loaded passenger cars. The family operated company produces components for trucks, RVs, muscle cars and military vehicles. Hellwig is ISO9001 certified and is proud to develop, test and manufacture products in the USA.

PLEASE READ THIS INSTRUCTION SHEET COMPLETELY BEFORE STARTING YOUR INSTALLATION

SAFETY: BEFORE STARTING YOUR INSTALLATION, BE SURE TO SET PARKING BRAKE AND CHOCK TIRES.

NOTE: TO EASE INSTALLATION AND TO PROPERLY ADJUST BAR, THE WEIGHT OF THE VEHICLE MUST BE ON THE SUSPENSION, AS IF DRIVING DOWN THE ROAD. DO NOT RAISE VEHICLE BY FRAME.

COMPONENTS:

- (1) Swaybar
- (2) U-plates
- (2) Bushings
- (1) Threadlock
- (1) Bushing lube

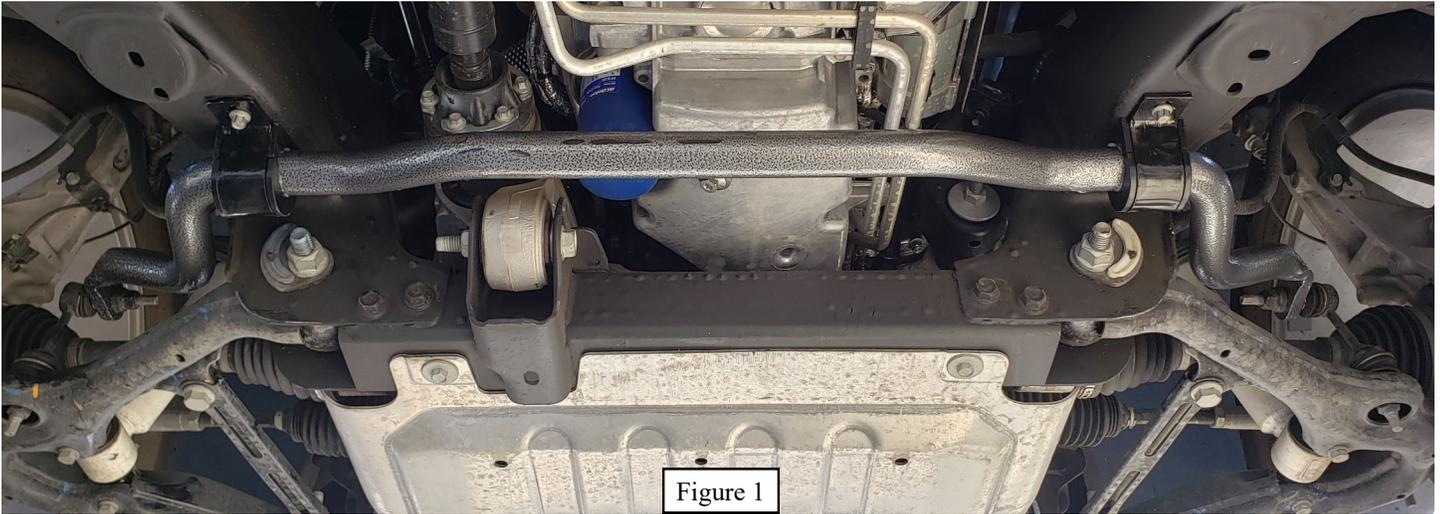
MAINTENANCE AND INSPECTION: Your Hellwig Suspension Product is built to last. However, as with all vehicle systems, it requires routine inspection. Inspect your Hellwig installation looking for secure hardware and tight fitting brackets and bushings. If you do not perform this inspection, have your professional mechanic inspect as described.

ATTENTION INSTALLER: BE SURE THAT THE CUSTOMER RECEIVES THIS INSTRUCTION SHEET, ALL IMPORTANT NOTE CARDS AND THE WARRANTY FORM

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STEPS:

1. Remove the factory front sway bar and save hardware for mounting the new sway bar. Do not remove end links from A-arms.
2. Lubricate the inside of the D shaped bushing and place them on the sway bar in the stock location.
3. Place the bar on the axle, center it and then bolt the u-plate over the D bushing with the slotted holes toward the front of the vehicle. Bolt in place reusing factory 10mm bolts. Add blue threadlock to bolts before installing and leave loose at this time for later adjustment.
4. Attach end links to the end of the sway bar reusing factory 12mm nuts.
5. Center sway bar and check for fit.
6. Torque u-plate bolts to 30 ft-lb and end link nuts 40 ft-lb.
7. Recheck your installation with wheels straight and full lock left and right, looking for clearance on steering, oil pan, fuel lines, wiring, etc.
8. Drive vehicle for a few miles, then recheck for position and tightness, readjust and retorque as needed. Then recheck periodically thereafter.

