

Hellwig PRODUCTS.com

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INSTALLATION INSTRUCTIONS

2600# and 2800# Air Bag 4" Spacers

Thank you for purchasing a quality Hellwig Product.

PLEASE READ THIS INSTRUCTION SHEET COMPLETELY BEFORE STARTING YOUR INSTALLATION

SAFETY: BEFORE STARTING YOUR INSTALLATION, BE SURE TO SET PARKING BRAKE AND CHOCK TIRES.

NOTE: THIS AIR BAG SPACER ONLY WORKS WITH HELLWIG 2600LB AND 2800LB AIR BAGS, IT WILL NOT WORK WITH HELLWIG 2500LB AIR BAGS

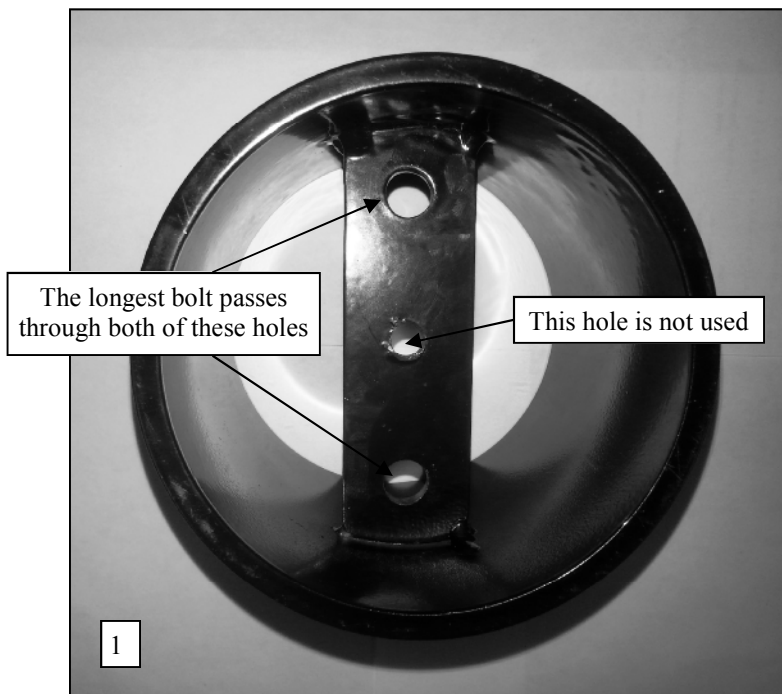
NOTE: THERE ARE TWO STYLES OF MOUNTING, READ THE INSTRUCTION TO SEE WHICH MOUNTING STYLE MATCHES YOUR HELLWIG AIR SUSPENSION KIT

NOTE: YOUR LOWER PLATES MAY NOT EXACTLY MATCH THE ONES SHOWN IN THE PHOTOS

NOTE: YOU WILL END UP WITH EXTRA HARDWARE SINCE EACH INSTALLATION METHOD USES DIFFERENT BOLTS

INSTALLATION #1

If your Hellwig suspension kit's axle bracket uses the outer two holes to mount the air bag



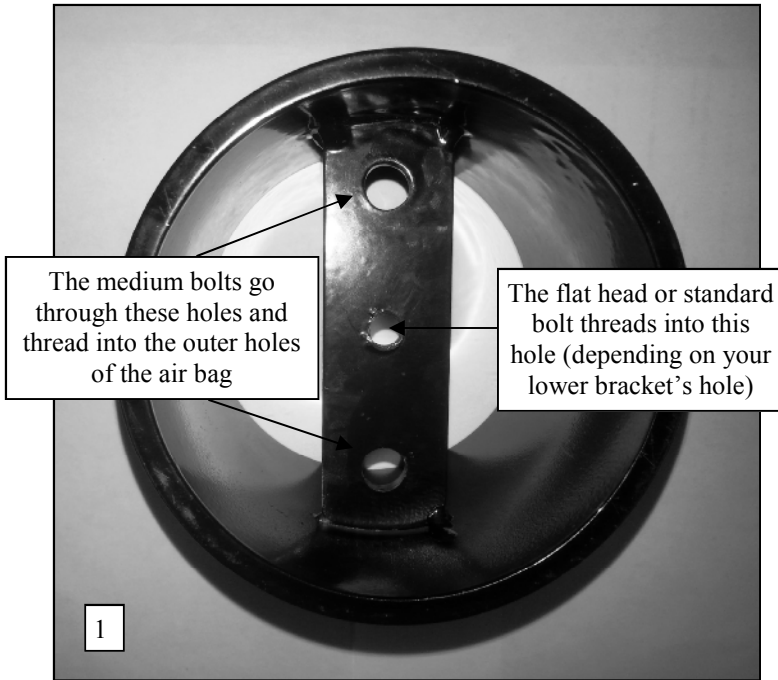
1. Run the two longest bolts up through the lower mounting plate, through the outer two holes in the spacer bracket and then thread them into the outer two holes of the air bag. Make sure to use a washer on the heads of the bolts.
2. Torque those bolts to 40 ft-lbs.
3. Continue install according to the Hellwig Instructions included in the air suspension kit.

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INSTALLATION #2

If your Hellwig suspension kit's axle bracket uses the inner hole to mount the air bag



1. Run the two medium length bolts up through the outer two holes in the spacer bracket and then thread them into the outer two holes of the air bag. Make sure to use a washer on the heads of the bolts.
2. Torque those bolts to 35 ft-lbs.
3. If your lower bracket from the Hellwig air suspension kit has a countersunk hole, run the flat head bolt up through the bracket into the center, threaded hole in the spacer. If your lower bracket has a standard through hole use the shortest bolt and washer through the lower bracket into the center, threaded hole in the spacer. Torque this bolt to 35 ft-lbs.
4. Continue install according to the Hellwig Instructions included in the air suspension kit.

ATTENTION INSTALLER: BE SURE THAT THE CUSTOMER RECEIVES THIS INSTRUCTION SHEET, ALL IMPORTANT NOTE CARDS AND THE WARRANTY FORM

Maintenance and Inspection:

Your Hellwig Suspension Product is built to last. However, as with all vehicle systems, it requires routine inspection. Inspect your Hellwig installation looking for secure hardware and tight fitting brackets and bushings. If you do not perform this inspection, have your professional mechanic inspect as described.

Hellwig Products Company, located in Visalia, California was founded in 1946 with solutions for load control of loaded passenger cars. The family operated company produces components for trucks, RVs, muscle cars and military vehicles. Hellwig is ISO9001 certified and is proud to develop, test and manufacture products in the USA.