

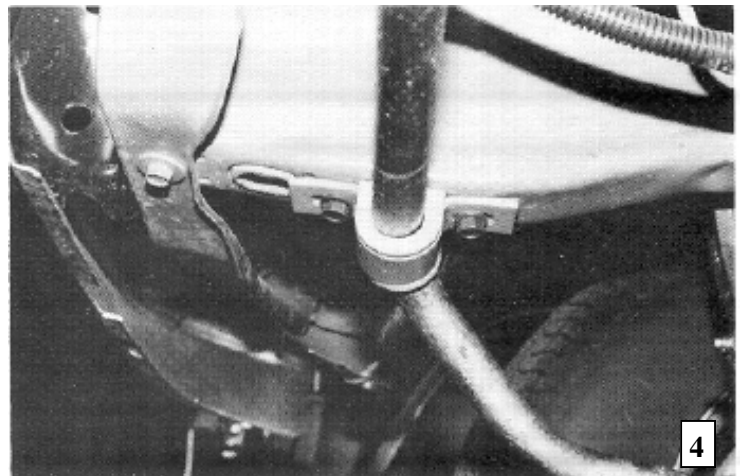
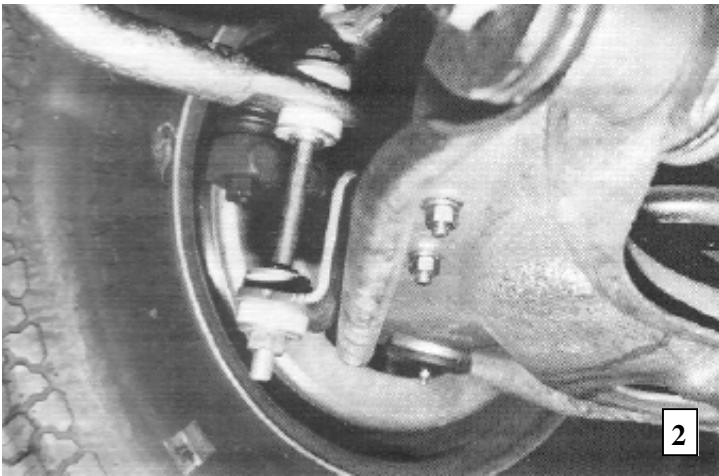
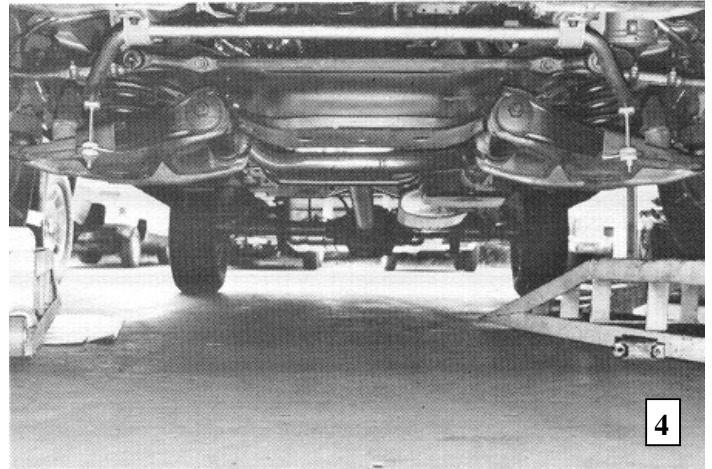
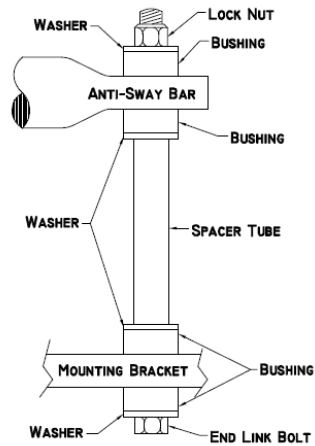
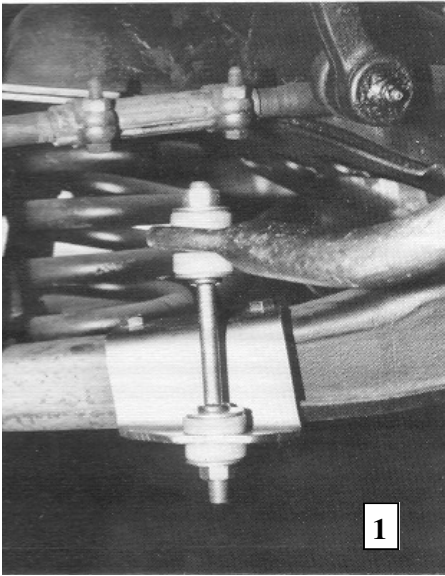
Hellwig PRODUCTS.com

559-734-7451 800-367-5480 FAX 559-734-7460

INSTALLATION INSTRUCTIONS

Thank you for purchasing a quality Hellwig Product.

PLEASE READ THIS INSTRUCTION SHEET COMPLETELY BEFORE STARTING YOUR INSTALLATION PROCEDURES.



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TORQUE TABLE

BOLT SIZE: 3/8" = 20-30 ft. lbs. – 7/16" = 35-45 ft. lbs. – 1/2" = 50-70 ft. lbs. – 9/16" = 70-90 ft. lbs

SAFETY: PARK YOUR VEHICLE ON A FLAT LEVEL SURFACE, SET THE PARKING AND CHOCK THE FRONT TIRES.

NOTE: TO EASE INSTALLATION AND TO PROPERLY ADJUST THE SWAY BAR, THE WEIGHT OF THE VEHICLE MUST BE ON THE SUSPENSION AS IF DRIVING DOWN THE ROAD. DO NOT RAISE THE VEHICLE BY THE FRAME.

1. Locate and remove the original front anti-sway bar. Keep the four (4) bolts from the frame strap assemblies.
2. As in Photos No. 1 and 2, install the lower control arm Z-brackets marked left and right (left side driver's side, right side passenger's side). Be sure to use the grade 8 bolts and nuts provided with lock washers installed. Tighten these nuts to 40 ft-lbs.
3. Lubricate the inside and place the D0bushings on the anti-sway bar in the approximate areas they will be mounted., Photo No. 4. Raise the anti-sway bar into position and install both U-plates over the bar and into existing holes in the frame rails with the original bolts that were saved, leave loose at this point.
4. Install the end link as shown in Photos No. 1 and 2 and the line drawing. Do not over tighten, tighten just until the bushings is compressed and starts to bulge slightly.
5. Align the end link in a vertical position by moving the bar to the left or right and forward or rearward. Tighten the four frame bolts to 20 ft-lbs.
6. Tighten all nuts and check the torque of all nuts other than end links following the Torque Table above.
7. Bounce the vehicle and check for clearance on all undercarriage components with wheels straight and full lock left and right. Be sure all nuts and bolts are securely fastened and double nuts are used where necessary or provided.
8. Recheck your installation after a test drive, look for clearance on gas lines, steering, exhaust pipes, brake lines, wiring, etc. After one week of driving check your installation and periodically thereafter.

Maintenance and Inspection:

Your Hellwig Suspension Product is built to last. However, as with all vehicle systems, it requires routine inspection. Inspect your Hellwig installation looking for secure hardware and tight fitting brackets and bushings. If you do not perform this inspection, have your professional mechanic inspect as described.

ATTENTION INSTALLER: BE SURE THAT THE CUSTOMER RECEIVES THIS INSTRUCTION SHEET, ALL IMPORTANT NOTE CARDS AND THE WARRANTY FORM.